

# Interview Questions

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## Workshop Technology Online Test – Multiple Choice Questions and Answers

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Congratulations – you have completed Workshop Technology Online Test Set 1.

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Your answers are shown below:

1. Which of the following statement is wrong?

- The mortise gauge has two scribing pins
- The gouges are chisels with a hollow shaped blade
- An auger is a planing tool

- **all of these**

2. Tandem drawing of wires and tubes is necessary because

- **accuracy in dimensions is not possible otherwise**
- surface finish improves after every drawing stage
- it is not possible to reduce at one stage
- annealing is needed between stages

3. The cold working of metals is carried out

- **below the recrystallisation temperature**
- at the recrystallisation temperature
- at any temperature
- above the recrystallisation temperature

4. Lancing is the operation of

- **cutting a sheet of metal through part of its length and then bending the cut portion**
- removal of metal to the desired shape from the edge of a plate
- cutting a sheet of metal in a straight line along the length
- bending a sheet of metal along a curved axis

5. A neutral flame is obtained by supplying

- more volume of acetylene and less volume of oxygen
- **equal volumes of oxygen and acetylene**
- more volume of oxygen and less volume of acetylene
- none of the above

6. The shrinkage allowance for cast iron pattern is

- 15 mm/m
- **20 mm/m**
- 26 mm/m



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- 10 mm/m

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7. In spot welding, the spacing between two spot weld should not be less than

- d
- **1.5d**
- 3d
- 6d

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8. In a \_\_\_\_\_ , both cutting and non-cutting operations are performed at one station of the press in every stroke of the ram.

- **progressive die**
- simple die
- compound die
- combination die

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9. The operation of straightening a curved sheet metal, is known as

- squeezing
- coining
- planishing
- **drawing**

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10. A file removes the metal during

- both forward and return strokes
  - **forward stroke**
  - return stroke
  - none of these
-

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