

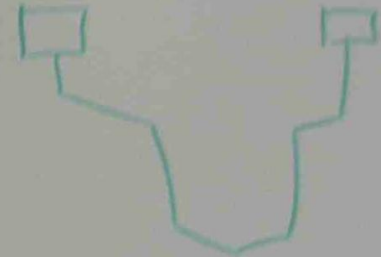
Q044

Types of DC ARMATURE WINDINGS

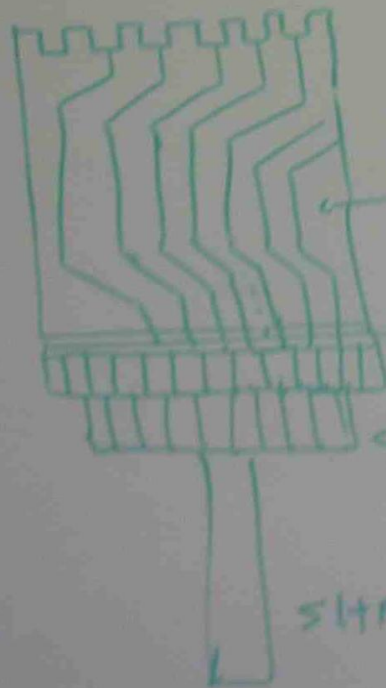


COMMUTATOR

WAVE WINDING



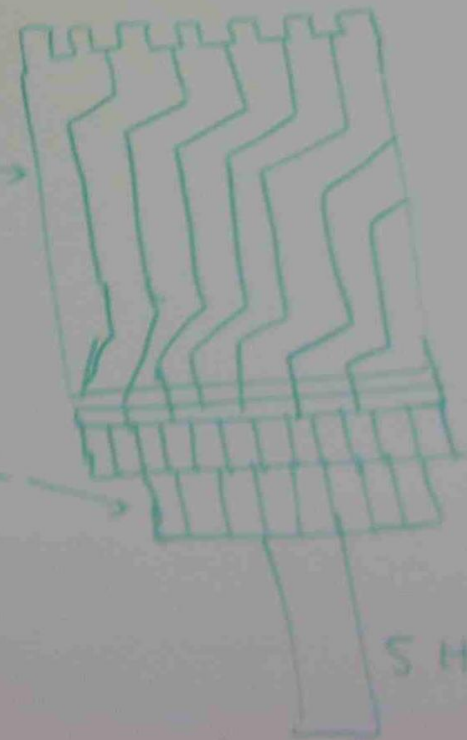
LAP WINDING



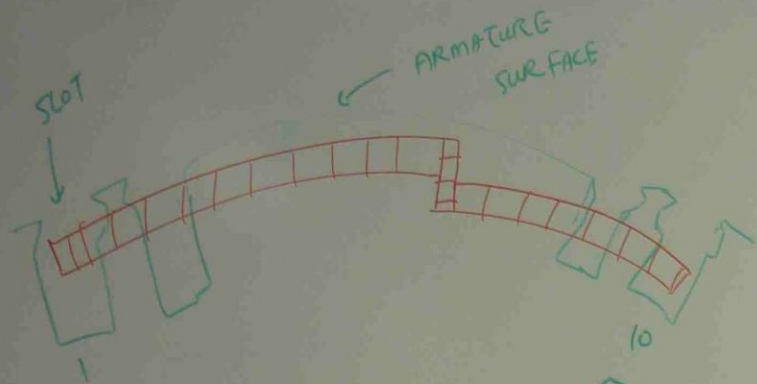
WINDING

COMMUTATOR

SHAFT

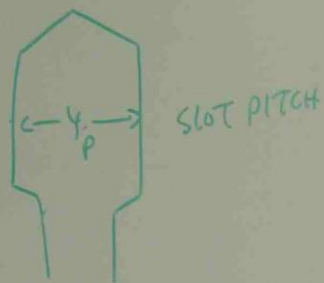


SHAFT



COIL PITCH

$$Y_p = \frac{S}{P} \pm k$$



S = NO. OF SLOTS

P = NO. OF POLES

k = A FRACTION THAT IS EITHER
ADDED TO OR SUBTRACTED
FROM $\frac{S}{P}$ TO MAKE Y_p TO BE
INTEGER

ph

CALCULATE THE COIL PITCH Y_p AND INDICATE THE SLOT
NUMBERS IN WHICH THE FIRST COIL IS WOUND FOR
EACH OF THE FOLLOWING CASES ASSUMING THAT THE
DETAILS REFER TO A 4 POLE MACHINE.

(a) $S = 35$ (b) $S = 36$ (c) $S = 37$ (d) $S = 42$

(a) $Y_p = \frac{S}{P} = \frac{35}{4} = 8 \frac{1}{4} - \frac{1}{4} = 8$
slot 1 \rightarrow 9

(b) $Y_p = \frac{S}{P} = \frac{36}{4} = 9$ slot 1 \rightarrow 10

(c) $Y_p = \frac{S}{P} = \frac{37}{4} = 9 \frac{1}{4} - \frac{1}{4} = 9$ slot 1 \rightarrow 10

(d) $Y_p = \frac{S}{P} = \frac{42}{4} = 10 \frac{1}{2} - \frac{1}{2} = 10$
slot 1 \rightarrow 11

pb

REPEAT THE ABOVE EXAMPLE FOR THE FOLLOWING CASES ASSUMING THAT IN EACH INSTANCE THE DATA REFERS TO A 6 pole machine.

(a) $S = 72$ (b) $S = 37$ (c) $S = 77$

(a) $\gamma = \frac{S}{P} = \frac{72}{6} = 12$

$1 \rightarrow 13$

(b) $\gamma = \frac{S}{P} = \frac{37}{6}$

$= 6\frac{1}{6} - \frac{1}{6} = 6$

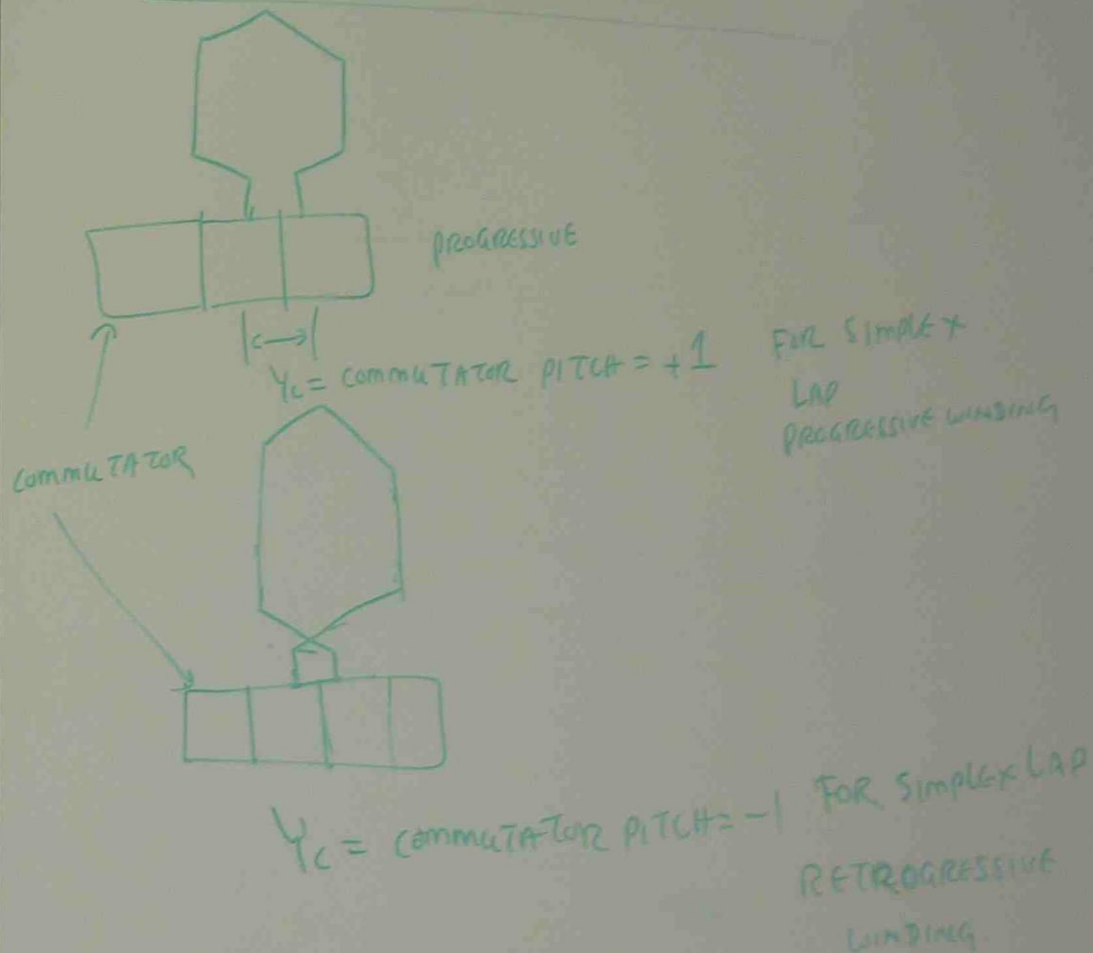
$1 \rightarrow 7$

(c) $\gamma = \frac{S}{P} = \frac{77}{6}$

$12\frac{5}{6} - \frac{5}{6}$

12

PROGRESSIVE AND RETROGRESSIVE WINDINGS



WAVE WINDING

IN SIMPLE WAVE WINDING, THE CIRCUIT RETURNS TO A SEGMENT ADJACENT TO THE STARTING SEGMENT AFTER TRANSVERSING $\frac{P}{2}$ COILS

$$Y_c = \frac{C \pm m}{P/2}$$

C = NO OF COMMUTATOR SEGMENT

m = 1 FOR SIMPLE WAVE

2 FOR DUPLICATE WAVE

+ PROGRESSIVE

- RETROGRESSIVE

P = NO. OF POLES.

pb FIND THE COMMUTATOR PITCH OF THE FOLLOWING WINDINGS 4 poles

- | | | |
|--------------|----------------|---------------|
| (a) 35 slots | Simplex wave | PROGRESSIVE |
| (b) 35 slots | Simplex wave | RETROGRESSIVE |
| (c) 34 slots | Duplicate wave | PROGRESSIVE |
| (d) 34 slots | Duplicate wave | RETROGRESSIVE |

$$(a) Y_c = \frac{C \pm m}{P/2} = \frac{35 + 1}{4/2} = \frac{36}{2} = 18 \quad 1 \rightarrow 19$$

$$(b) Y_c = \frac{C \pm m}{P/2} = \frac{35 - 1}{4/2} = \frac{34}{2} = 17 \quad 1 \rightarrow 18$$

$$(c) Y_c = \frac{C \pm m}{P/2} = \frac{34 + 2}{4/2} = \frac{36}{2} = 18 \quad 1 \rightarrow 19$$